

---

# ***Microcavity Discharge (MCD) Thruster Basics and Conceptual Design***

***R.L. Burton, G.F. Benavides, and D.L. Carroll  
CU Aerospace***

***J.M. Cardin  
VACCO Industries***

***Advanced Space Propulsion Workshop  
28 November 2012***

# ***Outline***

---

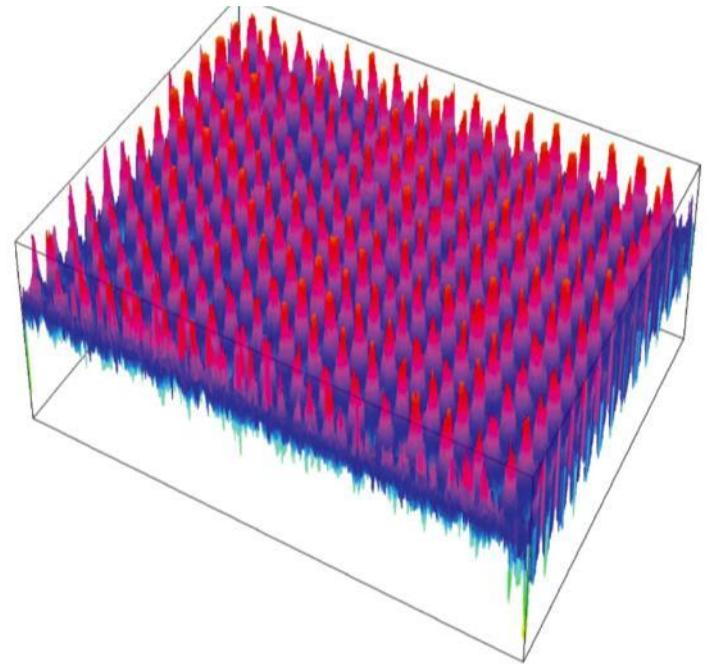
- **Technology Background**
- **Preliminary MCD Data**
- **Preliminary CubeSat Notional Designs**
- **Summary**

---

# ***Micro-cavity Discharge (MCD) Thruster Background***

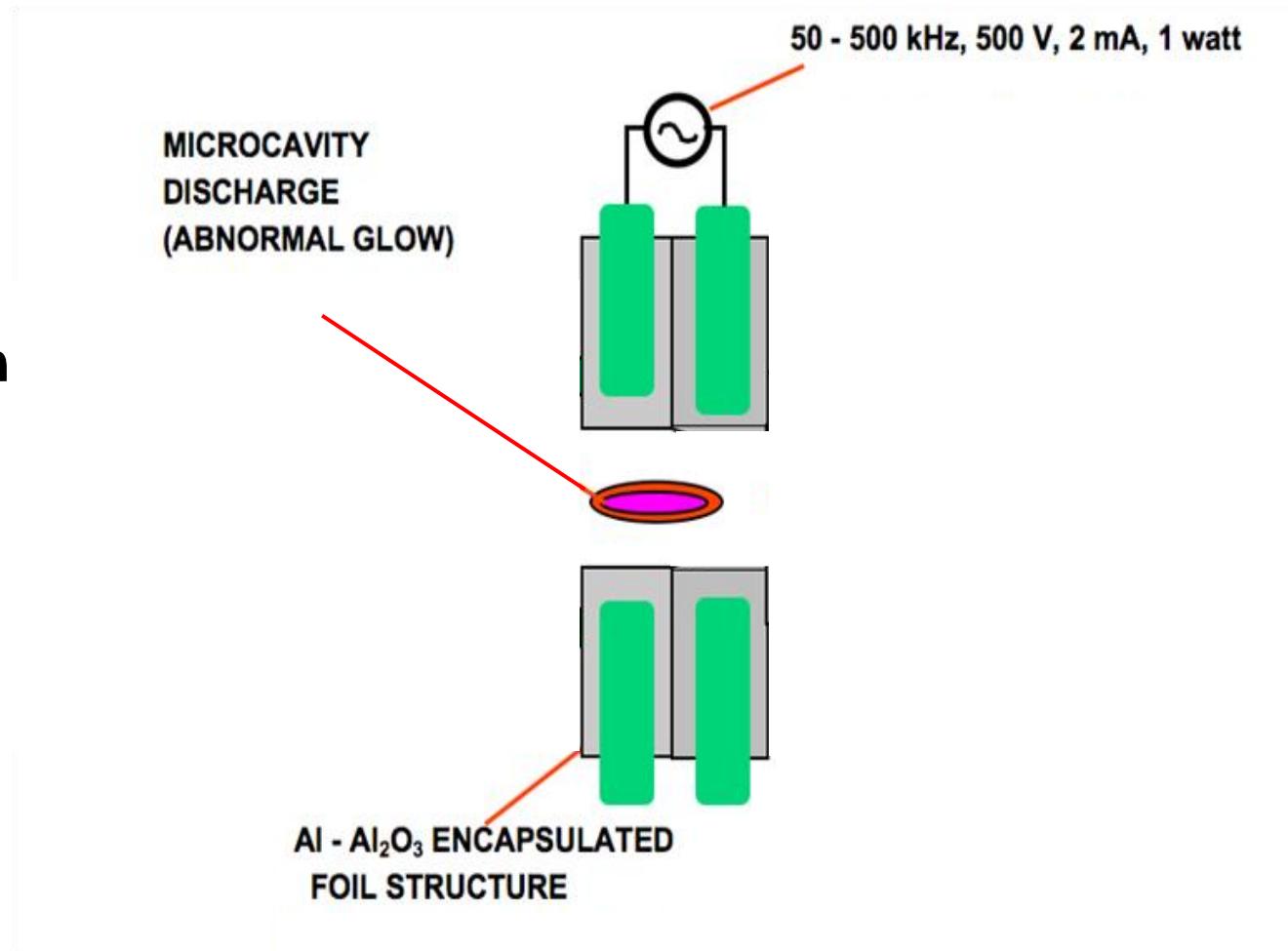
# ***Microcavity Discharge (MCD) Thrusters***

- **Based on microcavity discharge**
  - UIUC, 1999 - 2011
  - illumination, medical, other apps
  - thousands of hours life observed
- **Parallel, stable cavities**
- **Electrothermal device**
  - AC discharge, 20 - 500 kHz
  - choked supersonic nozzle
  - fast warm-up
  - constant thrust  $\sim p_o$
- **No auxiliary systems**
  - no neutralizer, cathode, ignition system
- **High thruster efficiency predicted**
  - low heat, frozen flow, nozzle loss
- **Long life with insulated electrodes**



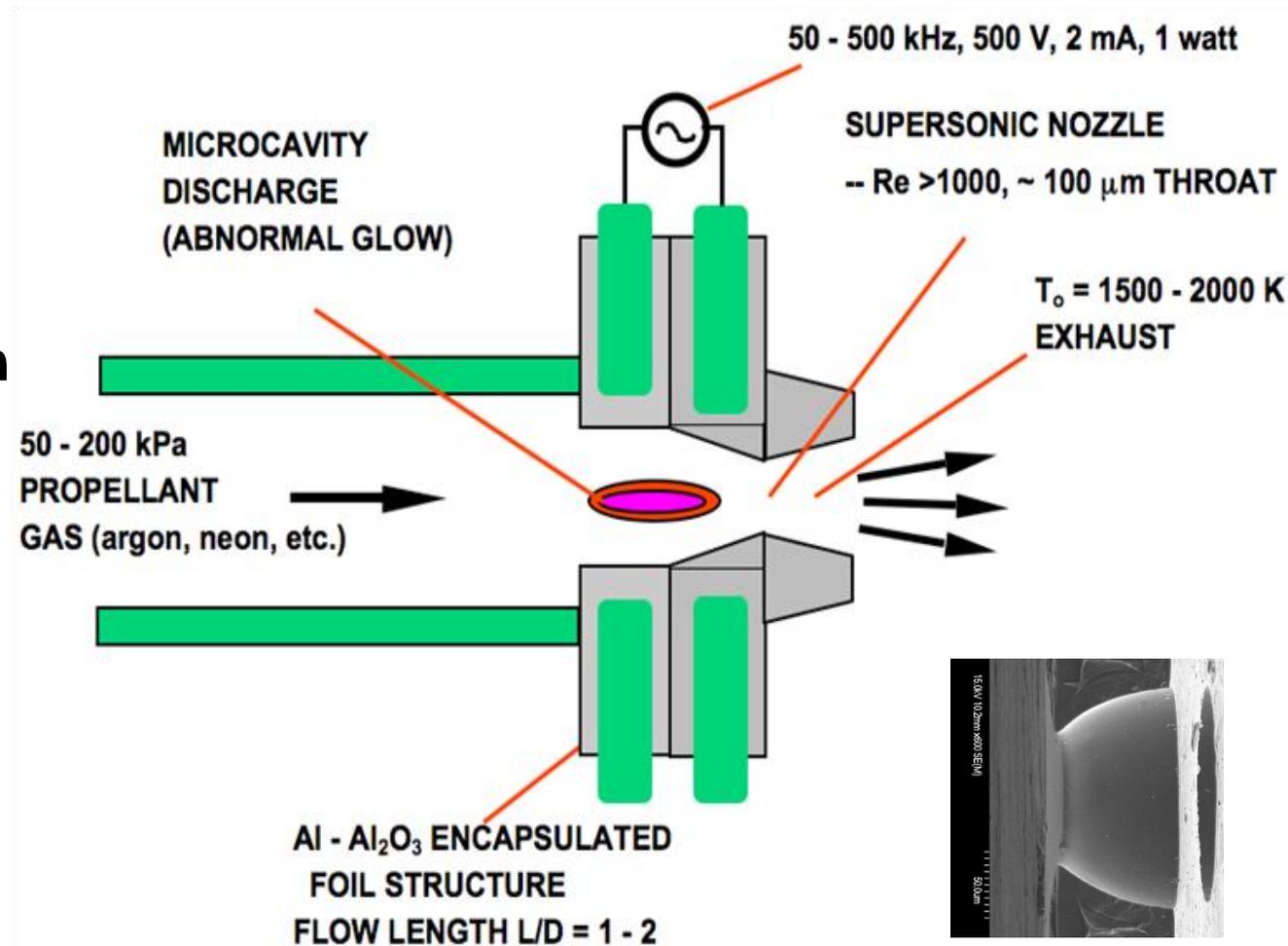
# MCD Basics

- RF power supply
- Plasma created in microcavity between foils



# MCD Thruster Basics

- Gaseous propellant
- RF power supply
- Plasma created in microcavity between foils
- Integral nozzle
- Cavity electric field strength  $\sim 10^7$  V/m
- Predicted  $\eta \sim 60\%$



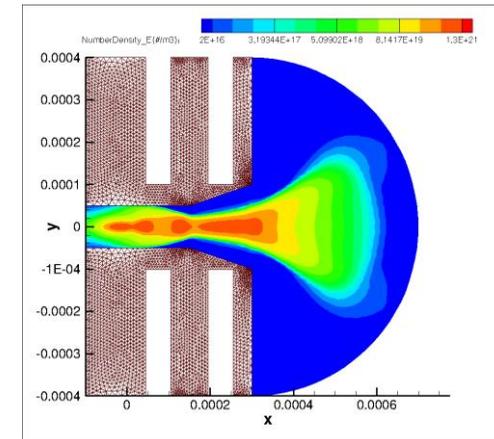
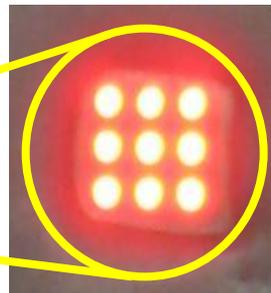
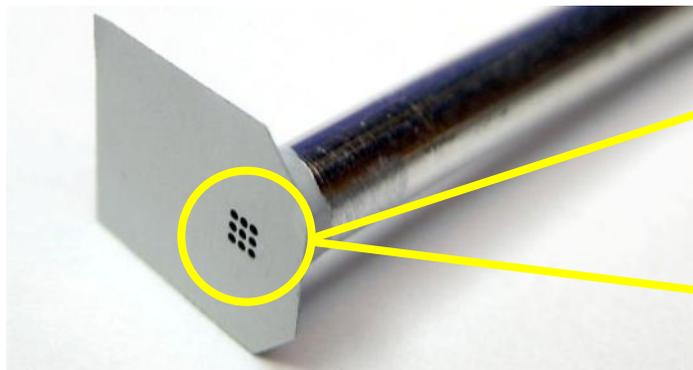
# MCD Thruster Losses

Loss	Description	Prediction
power processor	DC-AC converter+kHz stepup transformer	5%
feed system	pressurized tank	<1%
thruster auxiliaries	none	0%
gas utilization	unaccelerated propellant	0%
ionization loss	ion. fraction is $10^{-3} - 10^{-5}$ , $\phi = 15.9$ eV	<1%
wall heat loss	subsonic wall heat transfer	5 - 10%
dielectric loss	AC heating of $Al_2O_3$	10%
nozzle expansion	supersonic boundary layer, low area ratio	10 - 15%
radiation	argon excitation	0 - 1%
ablation	insulator ablation low based on MCD	long life
<b>Total Losses</b>	<b>MCD Thruster + PPU</b>	<b>30 - 40%</b>
<b>System Efficiency</b>	<b>MCD Thruster + PPU</b>	<b>60 - 70%</b>

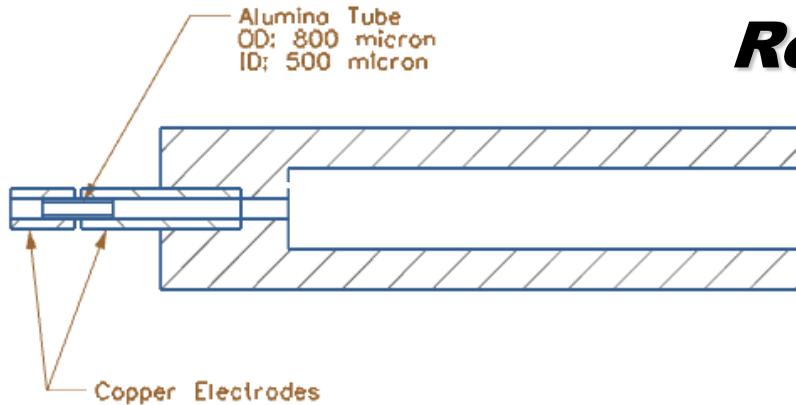
# AFOSR Program Examined Scientific Challenges



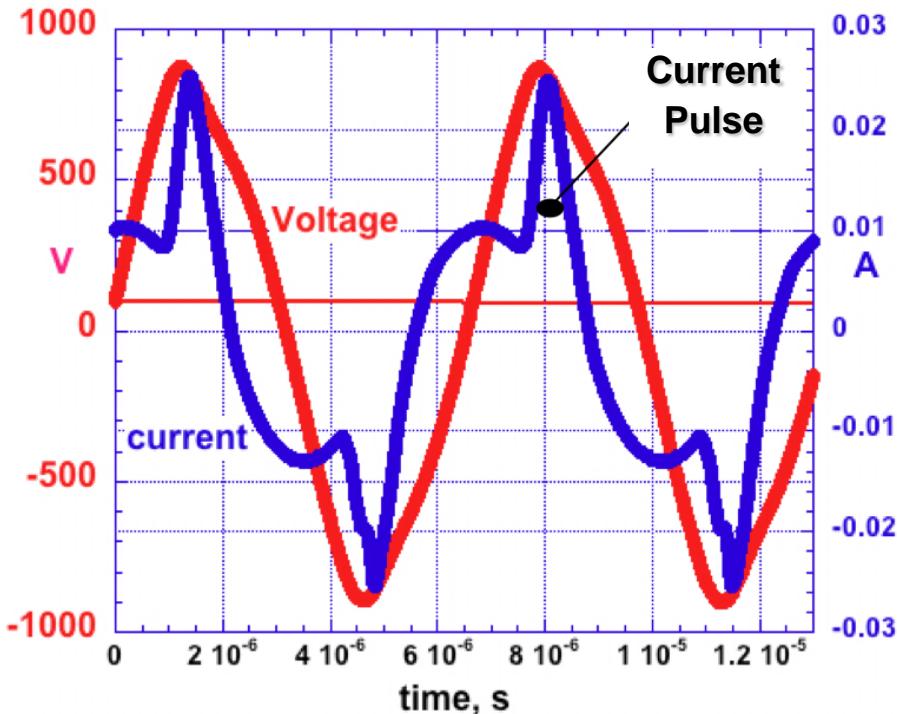
- Obtained an understanding of the basic physics & chemistry of 100  $\mu\text{m}$  MCD region to achieve efficient volumetric heating and acceleration of flowing plasma with minimal losses
- Foil variation was not robust...
  - *CUA used IR&D funds to create robust variation*



# Robust MCD Thruster: V-I Characteristic



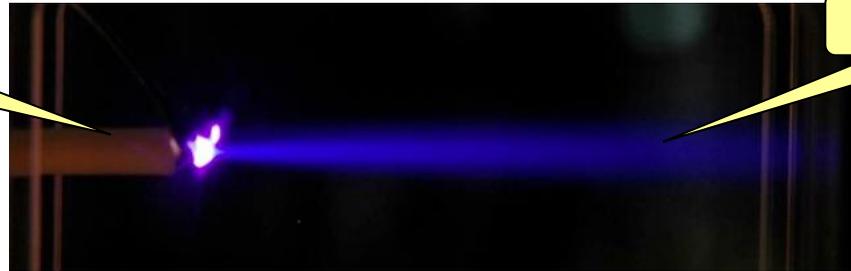
## Robust variation of MCD thruster tested by CU Aerospace



- Initial test w/ robust MCD thruster using EP-13 propellant
  - Measured pressure rise at constant flow rate → 723 K
  - ≈ 30% thrust enhancement
  - No degradation of hardware
- Very low erosion found during testing
  - “Electrodeless” → low erosion

# Reference Design – MCD Thruster

Early MCD Thruster



EP-13 Plume

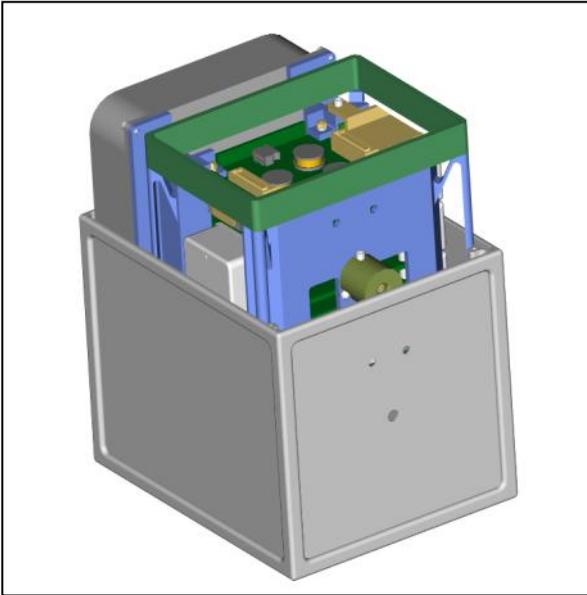
MCD Thruster



---

# ***Micro-Propulsion System (MiPS) Background: Cold Gas Technology***

# ***CubeSat Propulsion Design Challenges***



## **Packaging - Extremely Limited Volume:**

**Liquid Propellant for Max Storage Density**

**Propulsion System Doubles as Structure**

**Pressurization System Eliminated**

**Electrical Components Immersed in Propellant**

## **Reliability = Value:**

**All-Welded, Titanium Construction**

**Elimination of Tubing Connections**

**Frictionless Valves**

**Self-Pressurizing Propellant**

## **Electrical Power is Limited:**

**Reserve Available Power for Payload**

**High-Efficiency Micro Latch Valves**

**Piezoelectrically Actuated Micro Valves**

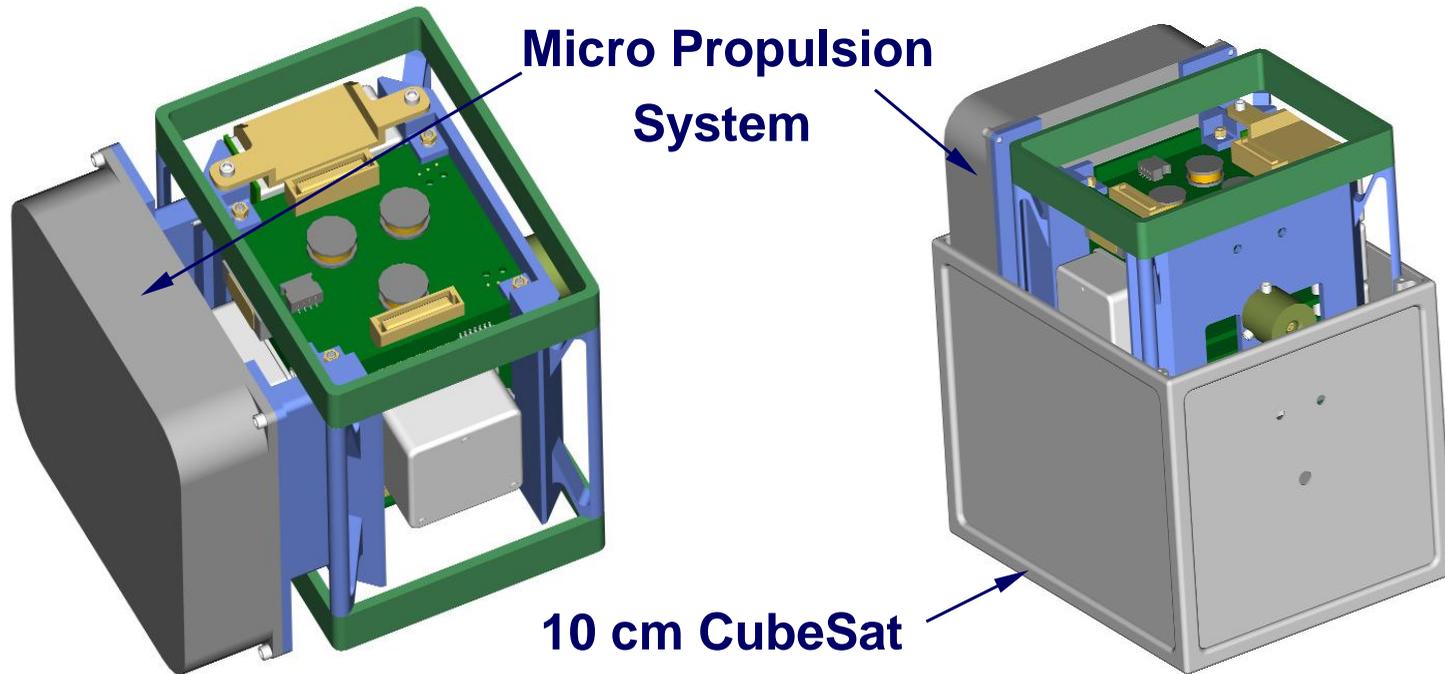
## **Thermal Management:**

**Propulsion System Acts as Heat Sink**

**Symbiotic Relationship with Propellant**

# ***MEPSI Micro Propulsion System***

---



## ***0.25U Propulsion System***

# Micro-Propulsion System Capability

## Thrust:

55 mN (40 psia Plenum Pressure)

Propulsion System Mass: 509 g

Dry Mass: 456 g

Propellant Mass: 53 g (liquid)

Thrust / Propulsion Wt.:

0.108 to 0.120 N/Kg

66 N-Sec/Kg

Number of thrust cycles:

Up to 61,000 Minimum  
Impulse Bit Firings

Total Impulse: 34 N-Sec

MEPSI Mass: 1.0 Kg

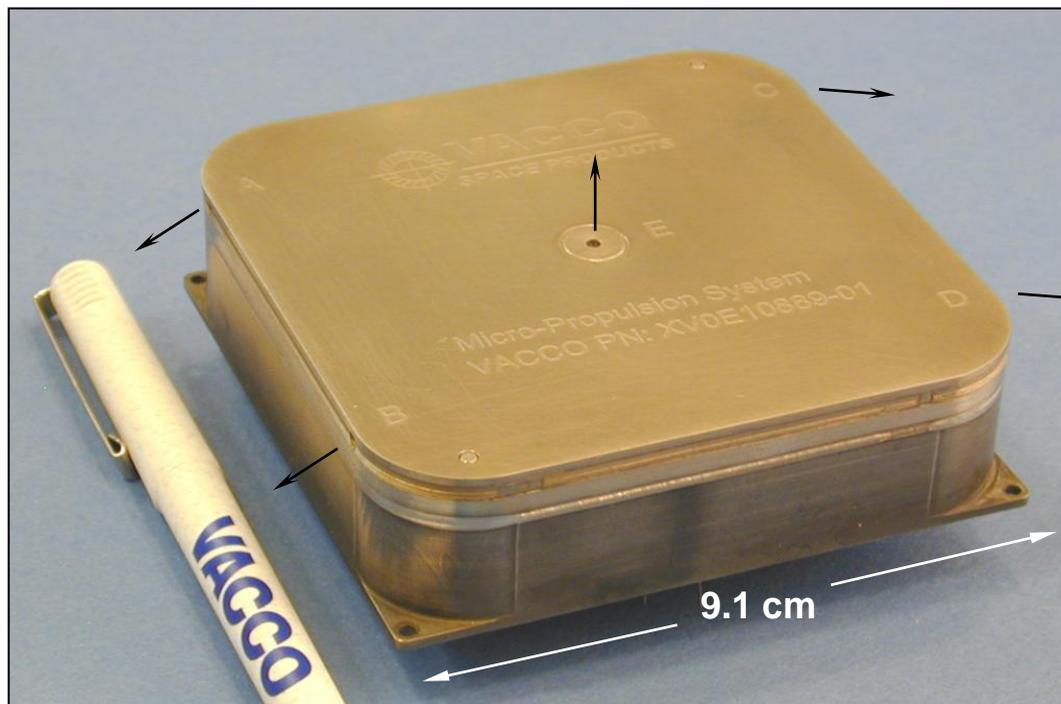
Total  $\Delta V$ : 34 m/s

26 m/s (-Z)

1 m/s (+Z)

3 m/s Pitch/Yaw

4 m/s Roll & Un-Spin  
Reaction Wheels



---

# ***Preliminary Warm Gas Design for CubeSats***

# ***Basic Concept***

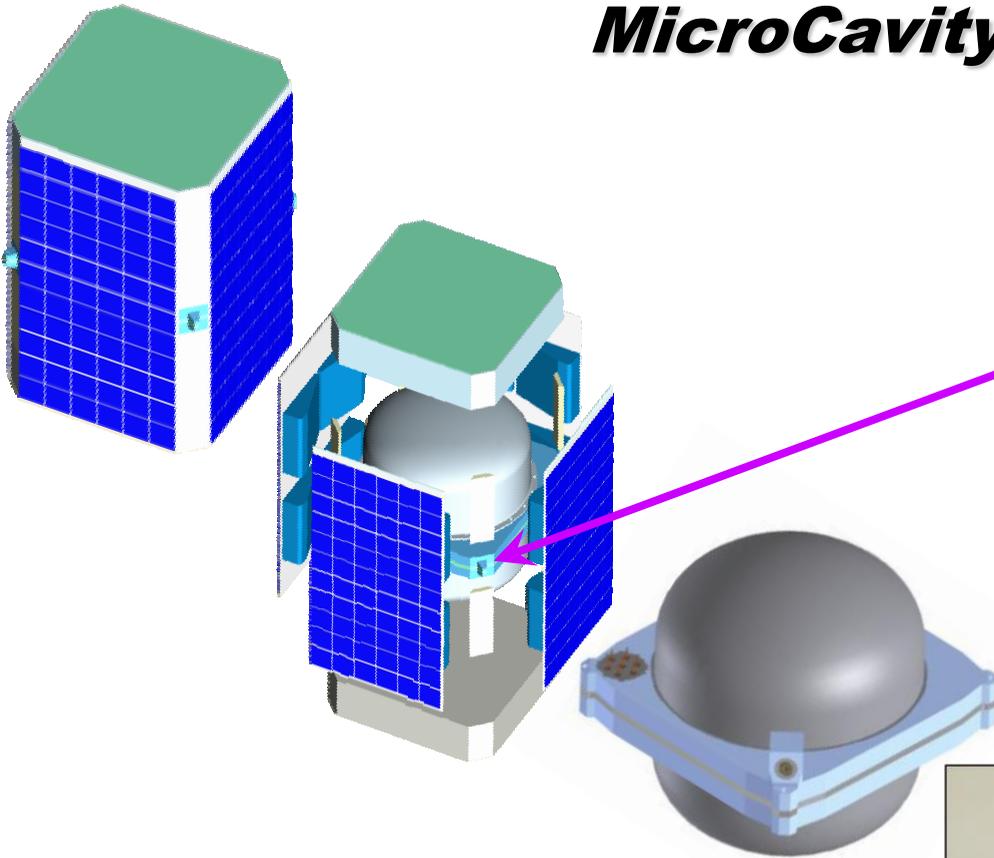
---

**MCD technology + MEPSI/MiPS technology**

**= High performance CubeSat propulsion system**

# ***MCD / MiPS Hybrid System***

***MicroCavity Discharge (MCD) thruster  
tested by CU Aerospace***

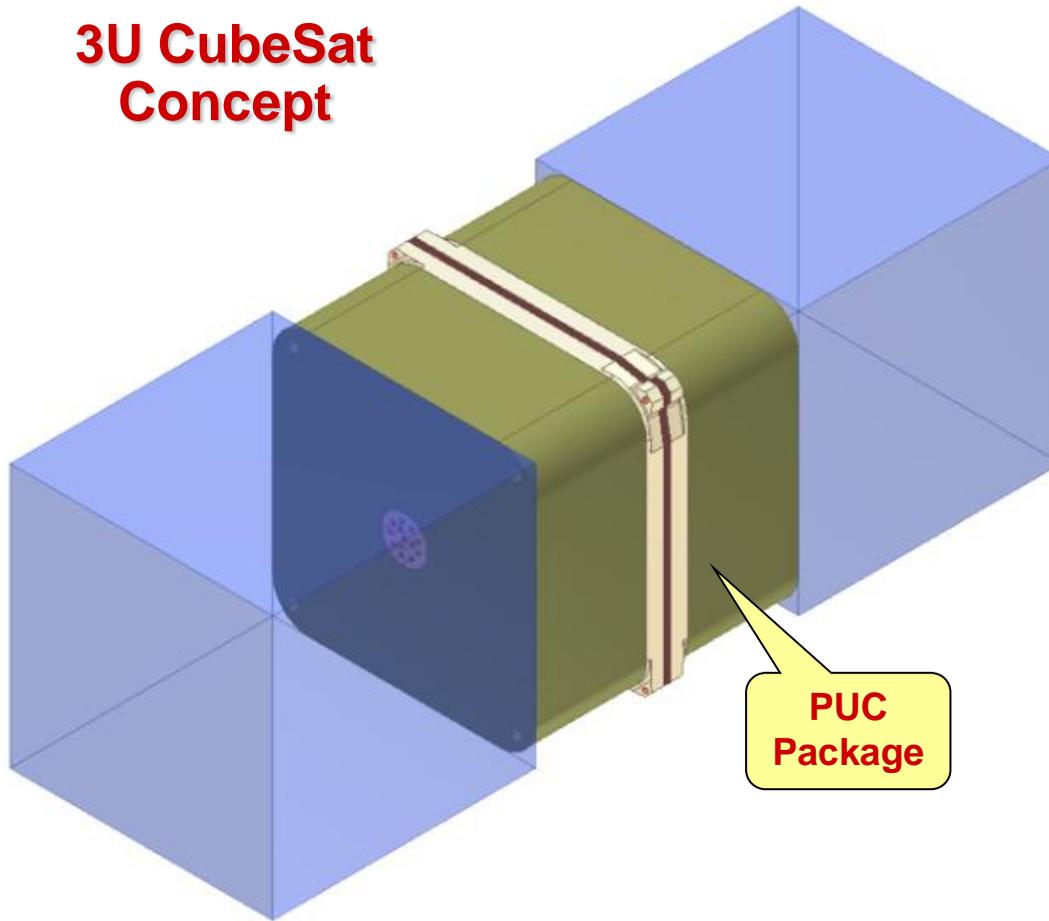


***Heritage VACCO Micro  
Propulsion System  
tested at AFRL***



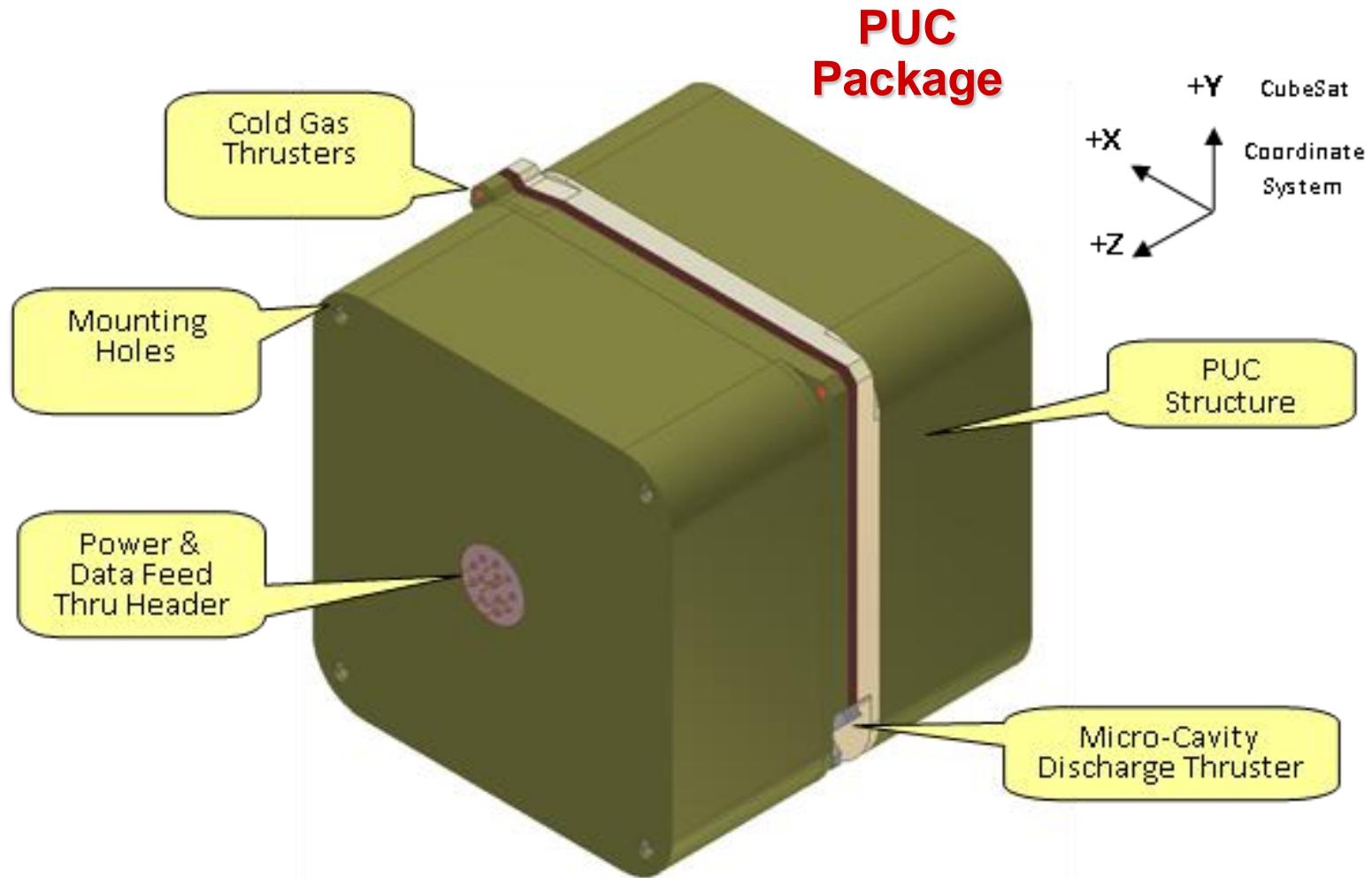
# ACS+Delta-V Reference Design

**3U CubeSat  
Concept**

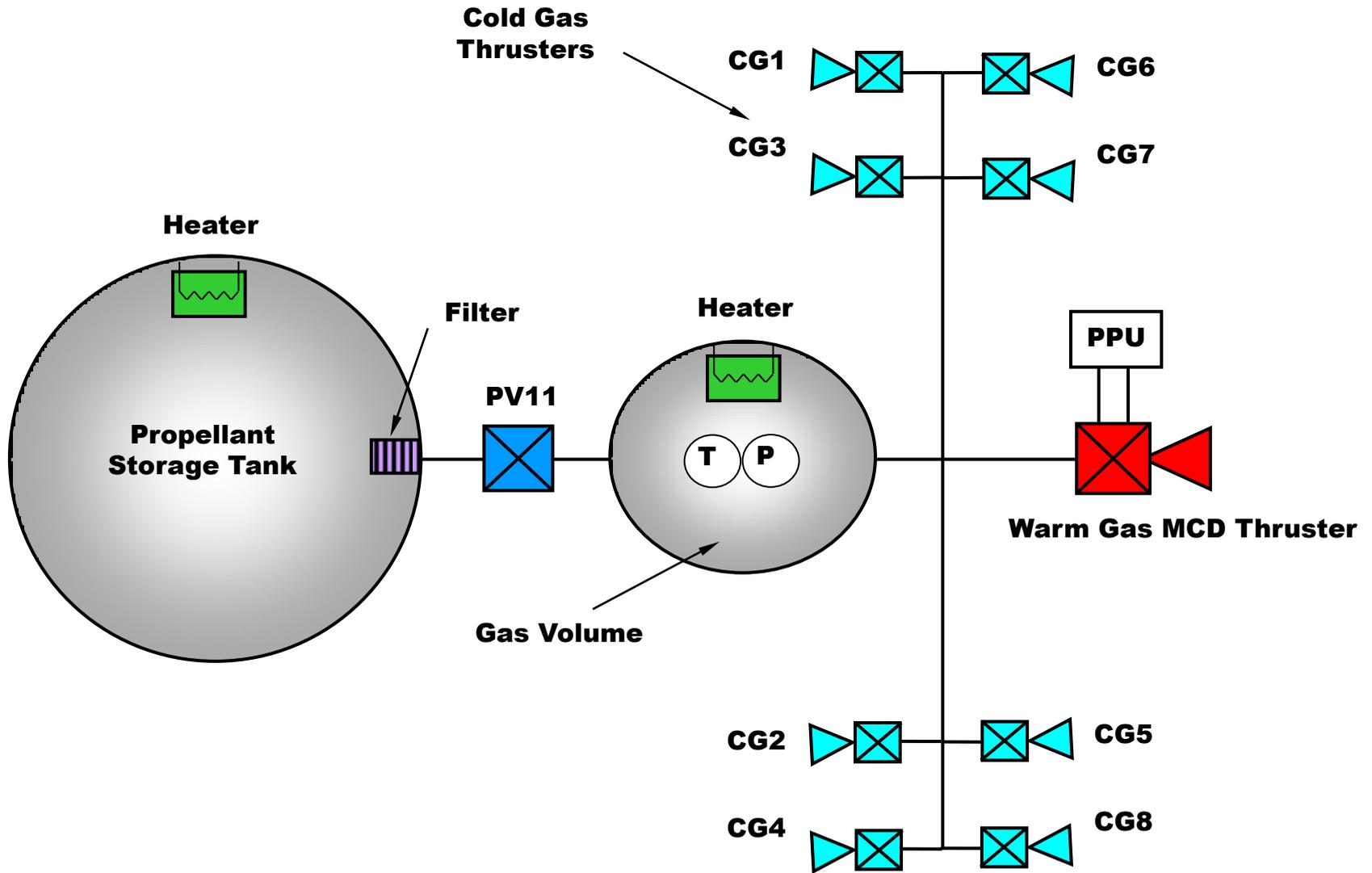


**PUC  
Package**

# Propulsion Unit Package

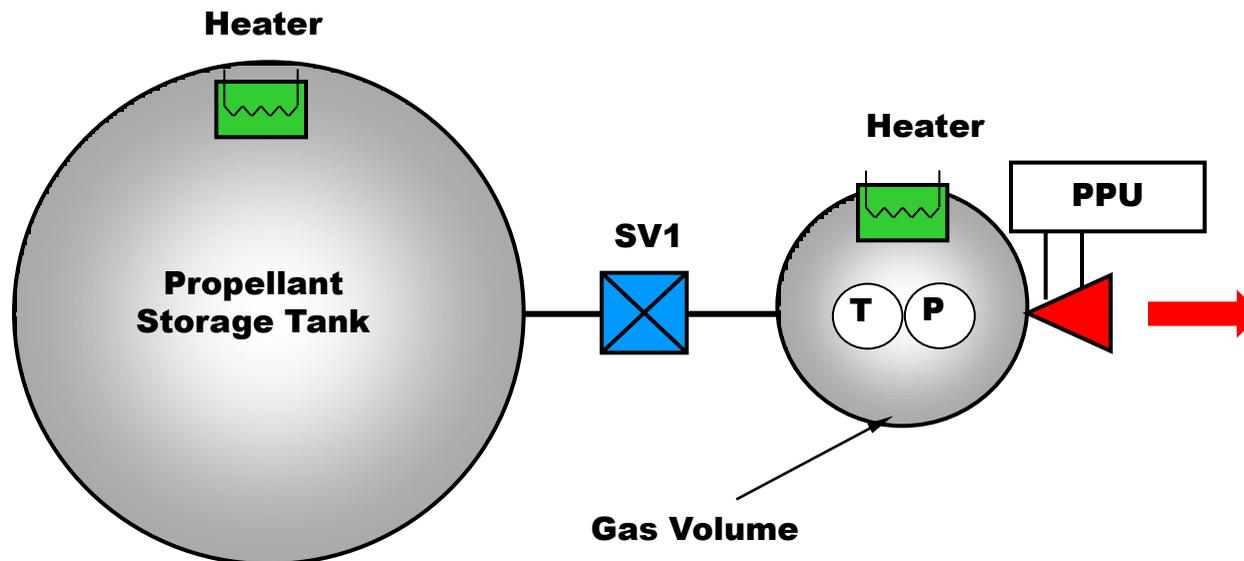


# ACS+Delta-V System Schematic

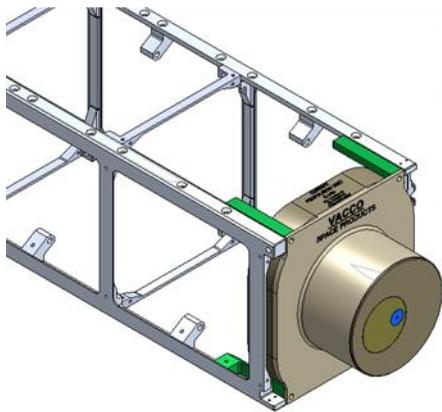


# Simplified System Schematic

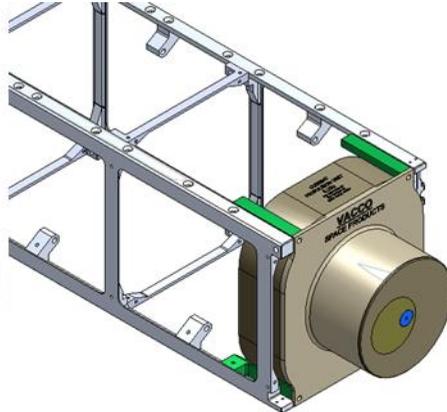
## Primary propulsion only



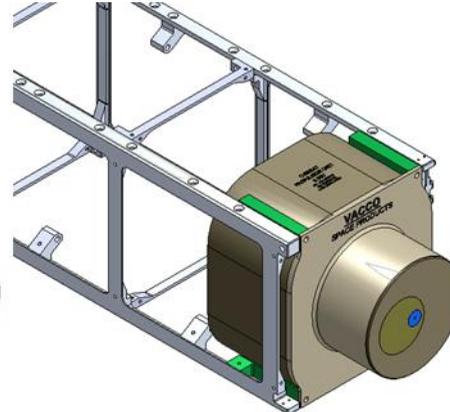
# Family of MCD CubeSat Thrusters



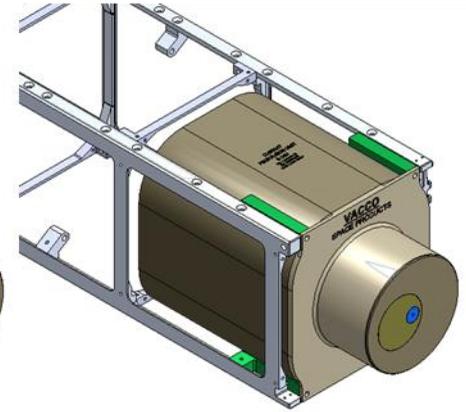
**0.14U**



**0.25U**



**0.5U**



**1.0U**

# Summary

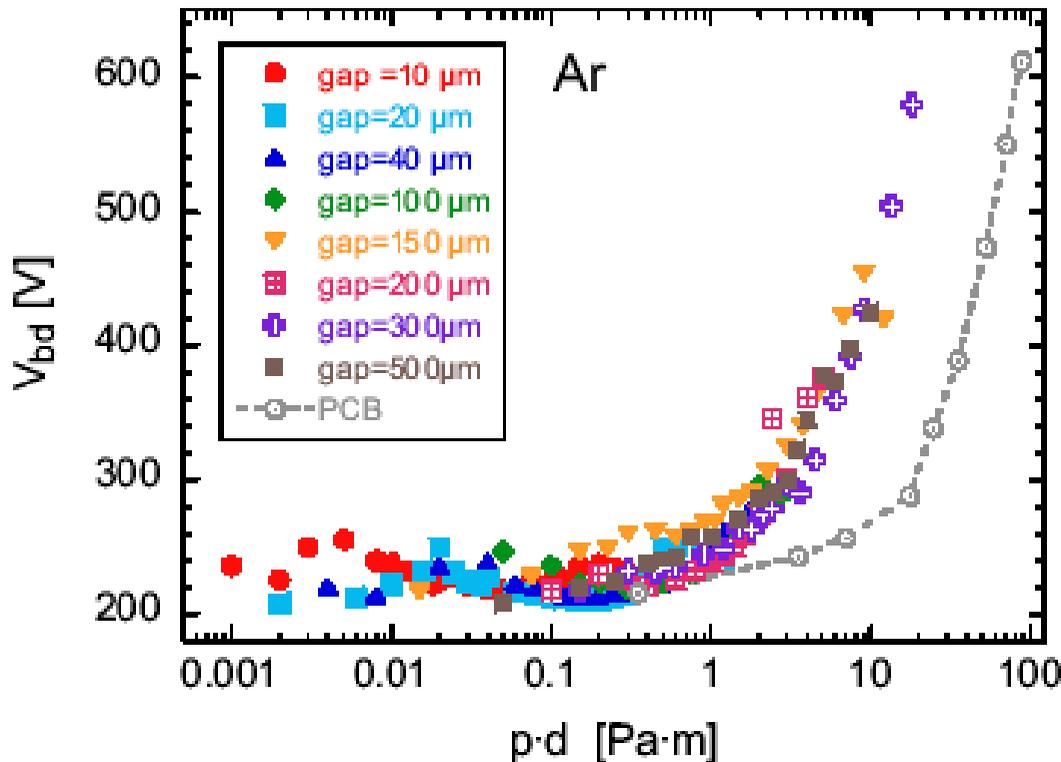
---

- **A robust microcavity discharge (MCD) thruster geometry was demonstrated by CU Aerospace**
  - **No auxiliary systems**
    - **no neutralizer or ignition system**
  - **High thruster efficiency predicted**
    - **low heat, frozen flow, and nozzle losses**
  - **Long life with insulated electrodes**
- **Merge MCD technology with MEPSI/MiPS technology to provide compact, high performance propulsion system**
- **CU Aerospace and VACCO Industries are rapidly advancing the technology on a Propulsion Unit for CubeSats (PUC) program funded by AFRL**

---

# ***Backup Slides***

# Paschen Breakdown in Small Gaps



$V_{bd}$  versus the product  $p \cdot d$  measured in Ar on devices with gap spacing ranging from 10 up to 500  $\mu\text{m}$ .

**Result: relevant gap spacing is electrode spacing (not discharge diameter) allowing E-fields  $> 10^7$  V/m**

[Carazetti and Shea, 2009]