



# Neutron Shielding for a *Small* **D-<sup>3</sup>He**-fueled **FRC** Fusion Reactor Rocket Engine

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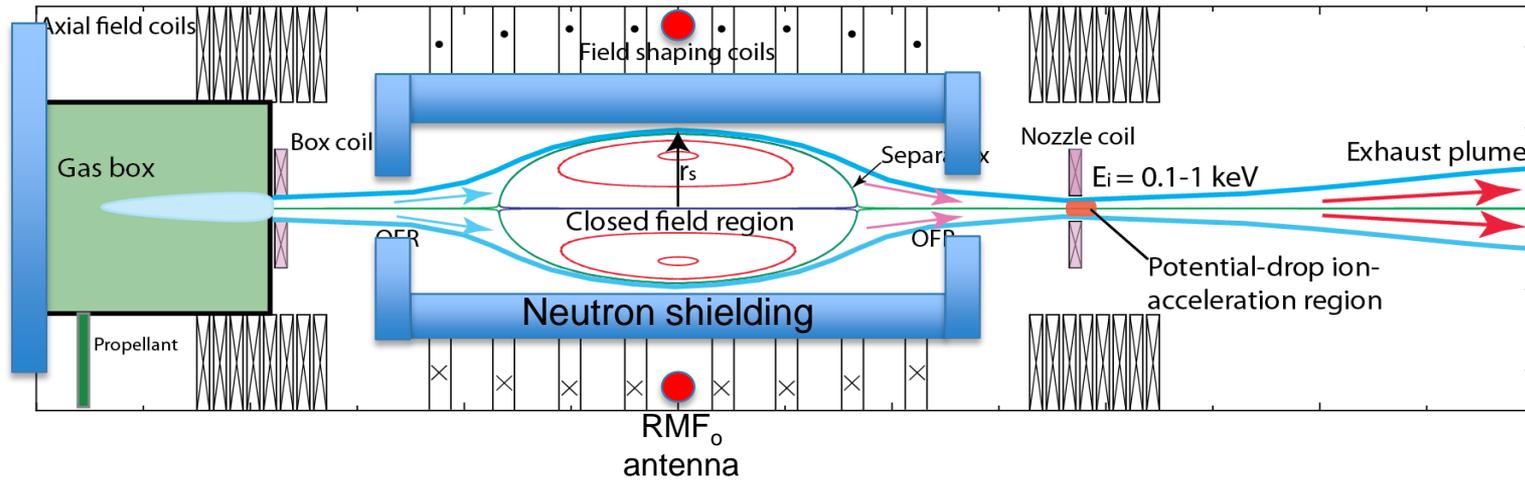
# Presentation Overview



- A PFRC-type rocket engine is expected to produce  $\sim 1$  MW/m of power and  $\sim 30$  Nts thrust at  $I_{sp} \sim 10^6$  s, suitable for many interplanetary missions.
- By burning  $D-^3He$  fuel, PFRC reactors could produce 100x fewer neutrons/MW than a D-T burning reactor.
- We describe methods to achieve the lower neutron wall load and evaluate the shielding requirements for the residual neutron flux:
  - The materials in the PFRC reactor will be able to withstand this level of neutron irradiation for 30 years of continuous operation.
  - Reactor operators could safely stand less than a meter from the reactor for extended periods.

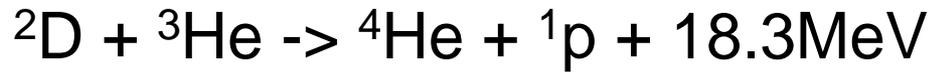


# Basic configuration



## Princeton Field Reversed Configuration

PFRC –  $RMF_0$ -heated fusion-reactor rocket engine operates with  $D-^3He$  reaction, generating all charged particles:



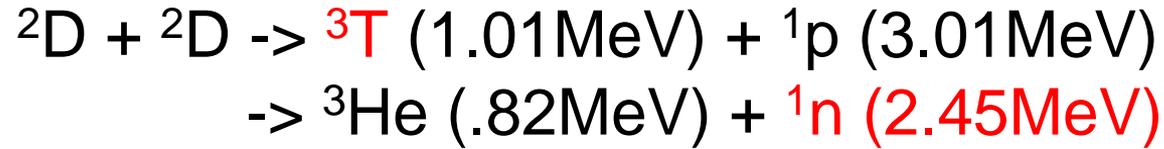
Charged particles can be contained in magnetic field, so more **energy** and **directed momentum** are available for **power** and **thrust**.



# The *residual* neutron problem with D-<sup>3</sup>He



Neutrons are produced from side fusion reactions:



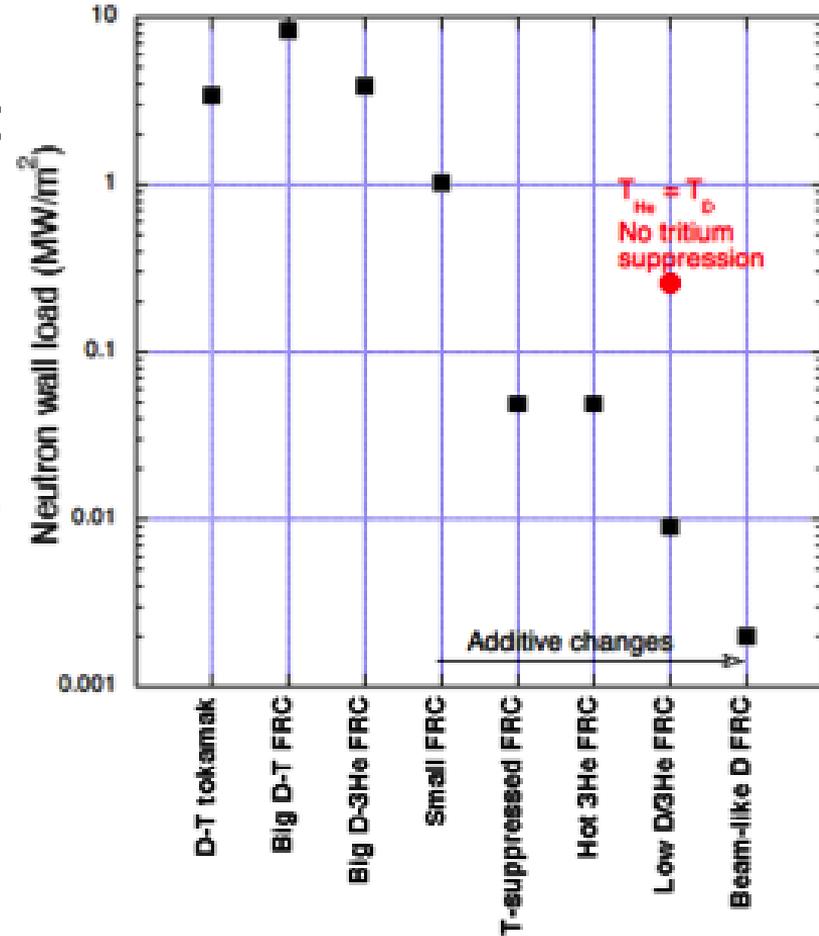


# Reducing Neutron Production *via* a PFRC



PFRC reduces neutron production by:

1. Burning D-<sup>3</sup>He
2. Being smaller (x4)
3. Removing produced tritons (x20)
4. Using a <sup>3</sup>He-rich fuel mixture (x6)
5. Operating with different D and <sup>3</sup>He energy distributions



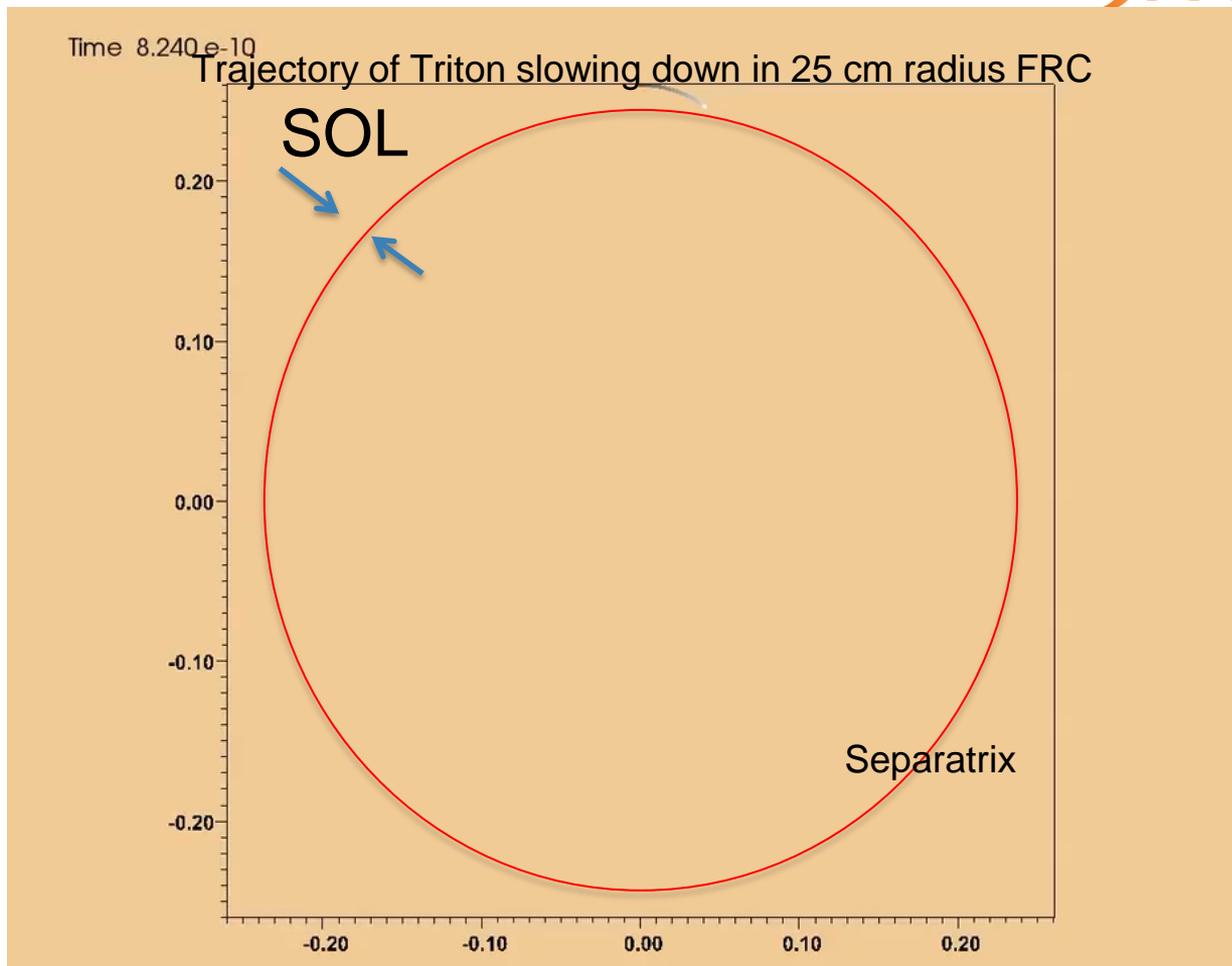


# RAPID triton loss into SOL of *small* FRC



$$s = 0.3r_s/\rho_i$$

Fusion product	<u>s</u>
$^3\text{He}$	8.05
T	3.65
P	3.63
$^4\text{He}$	3.38





# PFRC rocket engine parameters



Parameter		Units
Separatrix radius, $r_s$	0.3	m
Elongation, E	7	
Magnet inner radius	0.66	m
Electron density, $n_e$	$7 \times 10^{20}$	$m^{-3}$
Electron temperature, $T_e$	30	keV
Ion temperature, $T_i$	120	keV
$n_{3He}/n_D$	3	
Plasma current	16	MA
Current drive efficiency	16	A/W
Central axial field, $B_0$	6.8	T
$S^*/E$	3.5	
Energy confinement time, $\tau_E$	8.7	s
$\tau_E/\tau_{E,classical}$	0.3	

Parameter		Units
RMF penetration criterion	7.2	>2 rqrđ
RMF <sub>o</sub> frequency, $\omega_{RMF}/2\pi$	0.3	MHz
RMF <sub>o</sub> strength, $B_{RMF}$	0.036	T
RMF <sub>o</sub> power absorbed	1	MW
Bremsstrahlung power	2.1	MW
Synchrotron power	4.8	MW
Divertor power	1	MW
Fusion power	12.1	MW
Power in neutrons	0.11	MW
Neutron wall load	0.006	MW/m <sup>2</sup>
Energy conversion efficiency	0.5	
Electrical power generated	4.0	MW
Thrust power	4.1	MW

**Triton losses:** 30-cm radius, 6.8-T FRC

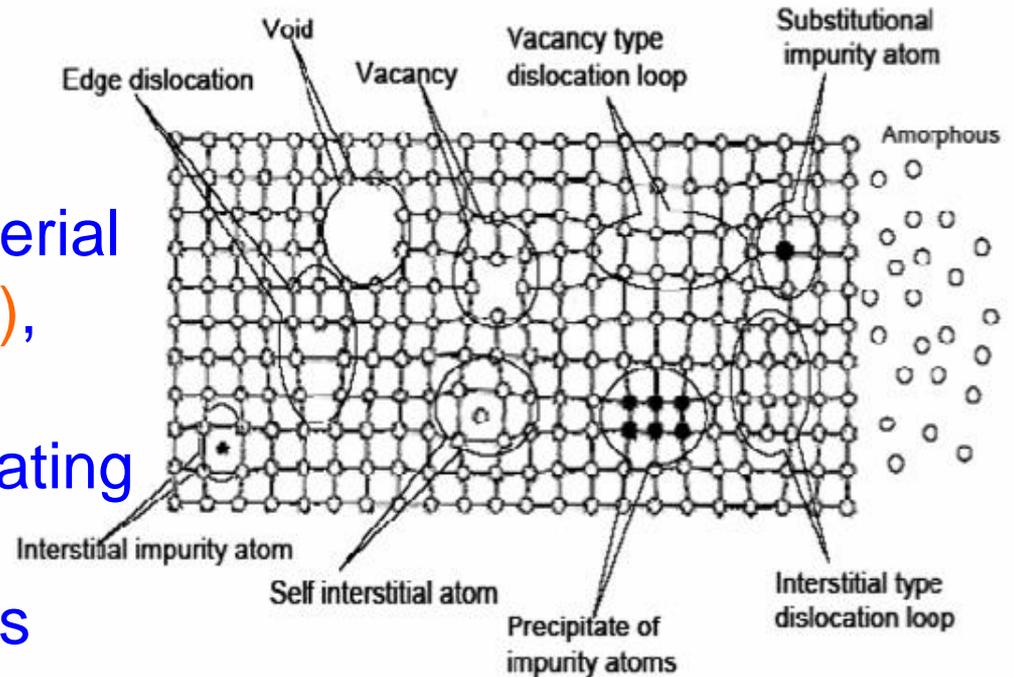
82% lost in 0.1 s, then 17% lost in next 0.1 s, while T burn-up time ~ 12 s



# Neutron Radiation Damage to Materials



- Microscopic:
  - Changes in the lattice organization of the material (displaces atoms (DPA), creates interstitials)
  - Excitation of atoms, heating
  - Activation - induced radioactivity in materials



Examples of Defects in Lattice Structure

Source: "Neutron Radiation."



# Types of Neutron Radiation Damage



- Macroscopic:
  - Embrittlement
  - Swelling - problem for ceramics, can complicate coolant flows especially in small channels
  - Production of He, later forming gas bubbles
  - Production of heat
  - Lowering of superconductor critical current ( $I_c$ ), critical magnetic field ( $B_c$ ), and critical temperature ( $T_c$ ).



# Neutron risks to humans



- Considered most dangerous type of radiation to humans due to high kinetic energy
- Up to 10x more damaging than gamma or beta particles
- Activation causes release of gamma and beta radiation

Source: "Neutron Radiation."



# Background Summary

- Neutron wall load would be far smaller in the PFRC than in D-T burning reactors
- Nevertheless, some neutrons will be produced
- Damaging neutron effects to both materials and nearby people should be mitigated by shielding

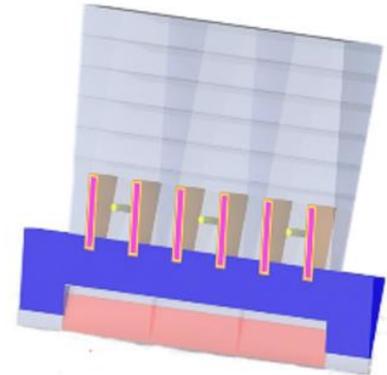
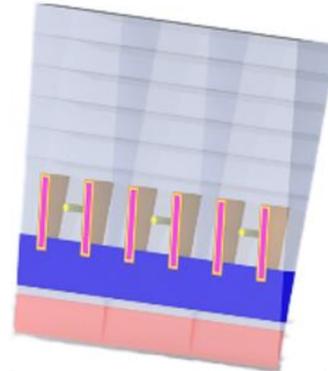
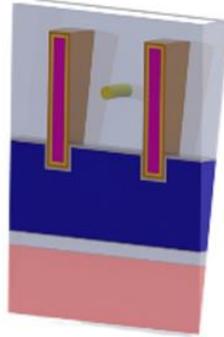
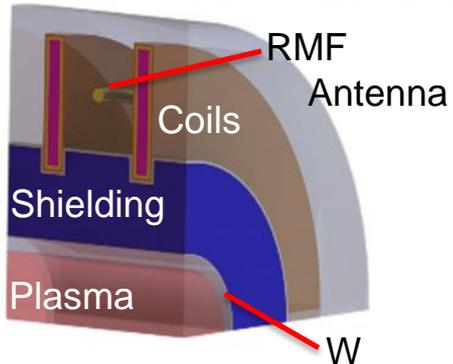


# Reducing the residual neutron risk:



## Reactor Materials

- Shielding: **Boron Carbide** ( $B_4C$ ): B-10 enriched reduces required thickness (and weight)
- Cooling Channels with **Tungsten** foil inserts (for absorbing Bremsstrahlung), modeled as thin innermost layer
- Superconducting Coils: **YBCO** - superconductivity to 105K, but planned operation at 77K
- RF Antenna: **Copper**





# Neutron Shielding with $B_4C$



Absorption Cross Sections of B-10 (above) and B-11 (below)

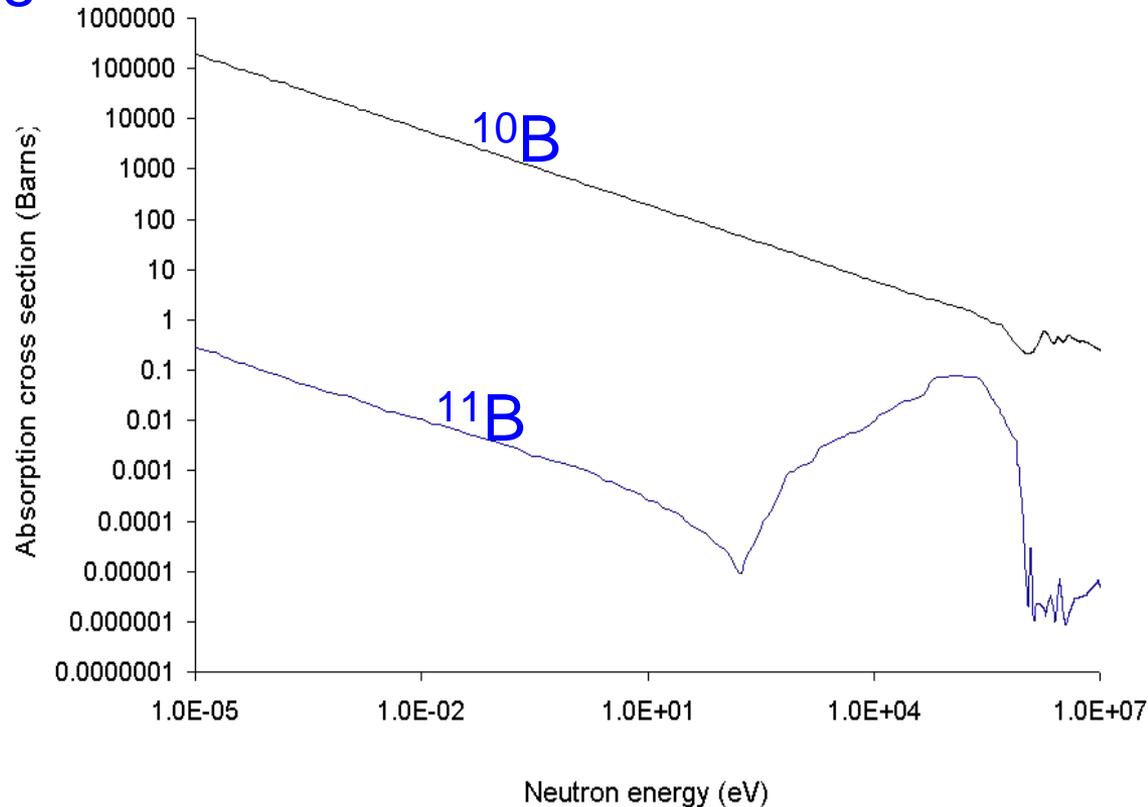
Very large absorption cross section by  $^{10}B$ .

Naturally occurring Boron mixture:

20% B-10

80% B-11

Future work will consider moderators, e.g.,  $H_2$  or  $D_2$  or  $H_2O$ .





# Device Dosage Tolerances



## Heating

- Nuclear heating very small relative to Bremsstrahlung & synchrotron radiations (1% of energy compared to 40%)
- Minor concern for high temperature superconductors

## DPA

- Structural degradation in steels at  $\sim 50$  DPA  $\sim 7 \times 10^{26}$  n/m<sup>2</sup>
- High-T superconductors: limited data: improved performance at low doses but 10% degradation in  $I_c$  at  $6 \times 10^{22}$  n/m<sup>2</sup>
- Not well studied for B<sub>4</sub>C



# Device Dosage Tolerances



## Swelling

- Material swelling of even a few % would increase lengthwise dimension by several cm
- Ideally keep this  $\ll 1\%$  in shielding
- Difficult to estimate, requires detailed experiments

## Flux

- Concern for superconductor materials, human operators. Can be a form of ionizing radiation
- Fluence limit for YBCO of  $6 \times 10^{21}$  n/m<sup>2</sup> (with KE > 0.1 MeV) for a  $T_C$  drop  $\sim 5\%$
- According to OSHA for 2.5 MeV: limit of  $3.7 \times 10^{13}$  neutrons/m<sup>2</sup> per calendar quarter for humans

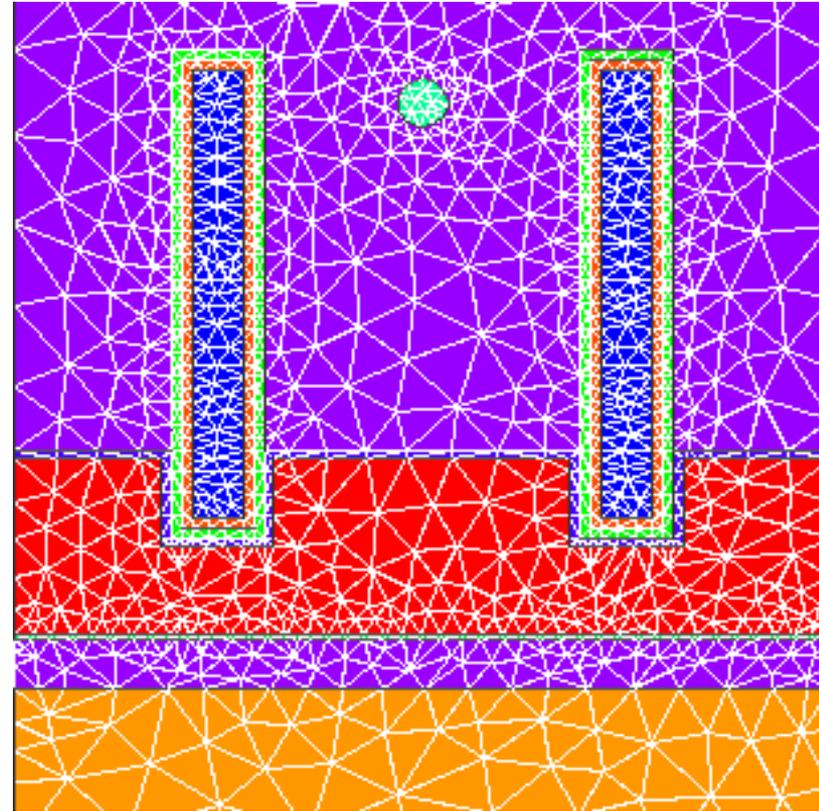
# Attila

<http://www.transpireinc.com/html/attila/>

Particle simulation (neutron transport) code that solves problems in space, angle and energy

- A model mesh is a refinement in space
- The scattering order refines the angles considered in particle interactions.
- Energy groupings split different energy neutrons into groups that are evaluated together.

Attila Generated 3D Mesh (113,000 Cells)

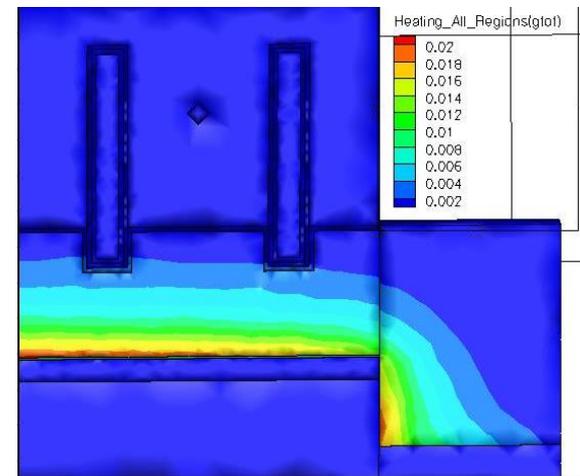
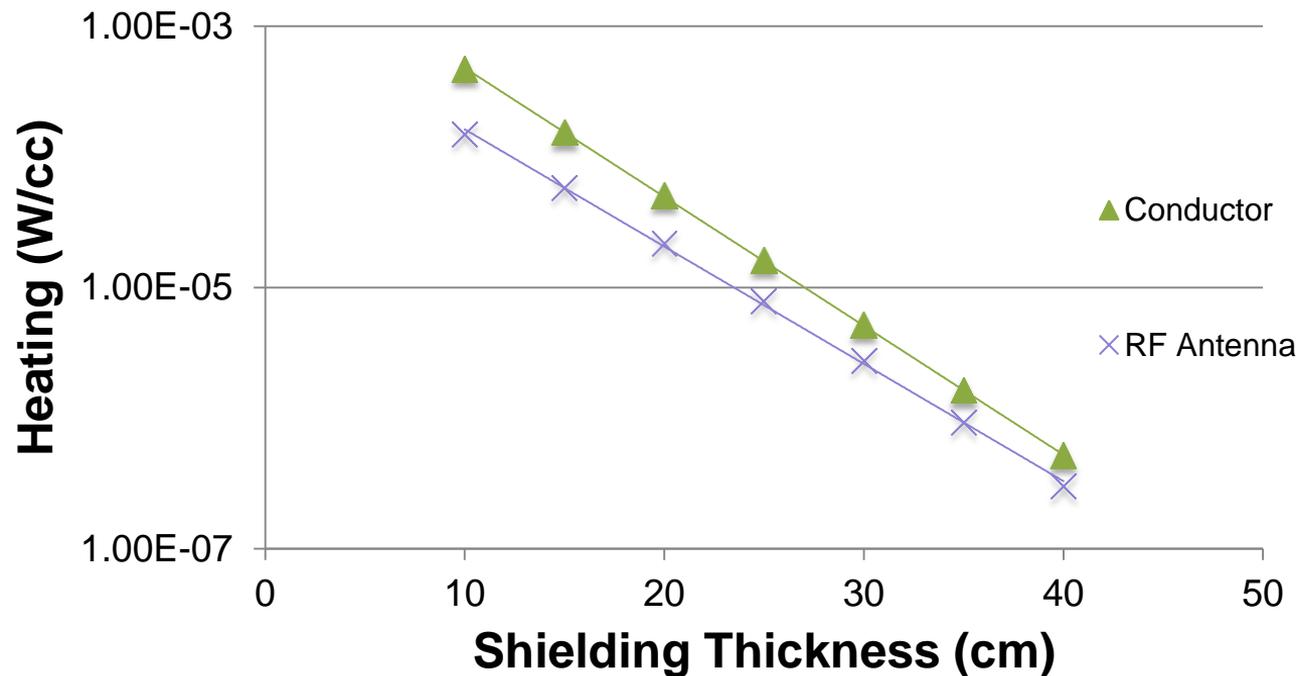




# Average Nuclear Heating



## Conductor and RF Antenna Average Heating



Heating for Model with 20cm of  $B_4C$

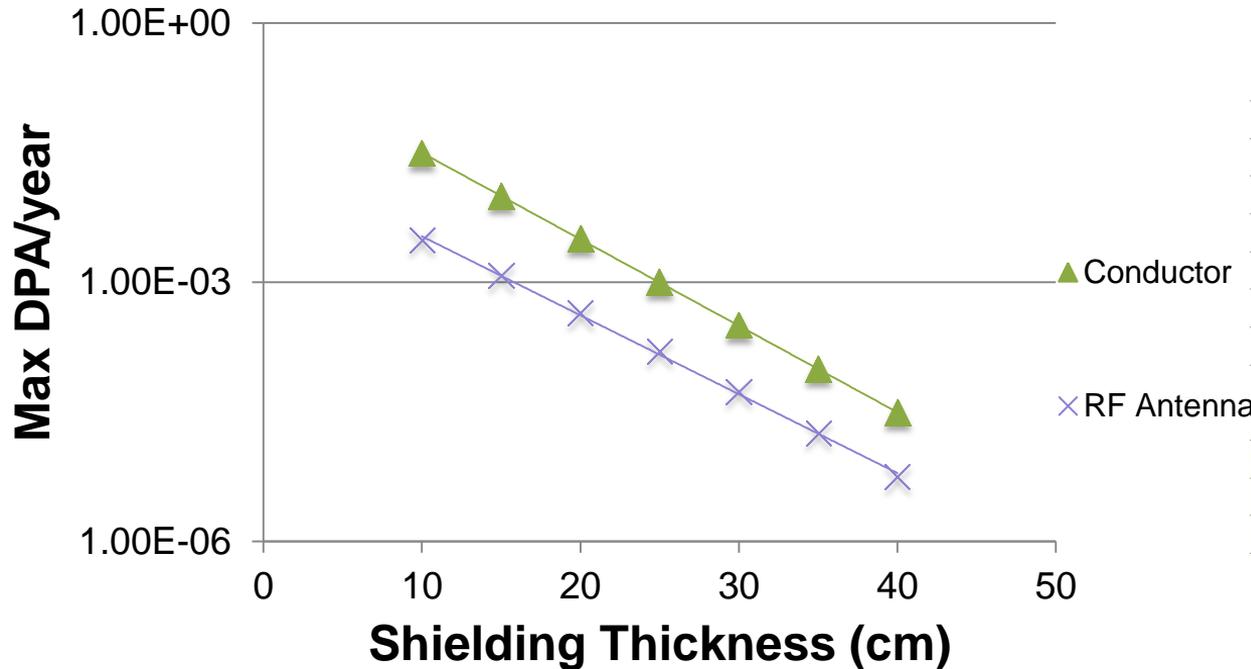


# DPA

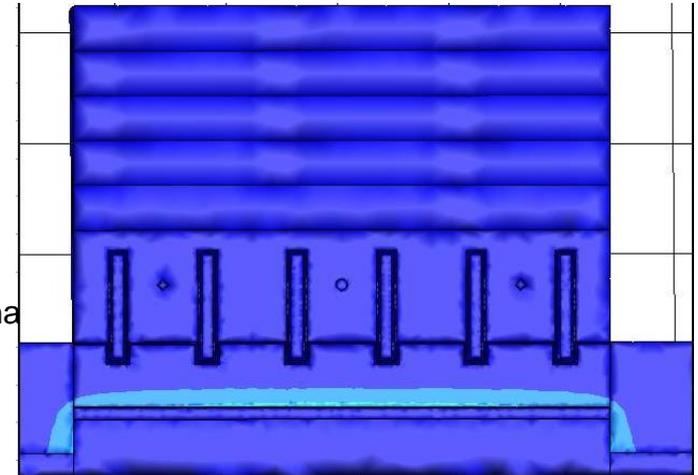


DPA limit for steel ~ 50.

## Conductor and RF Antenna Max DPA/year



DPA for Model with 20cm of  $B_4C$



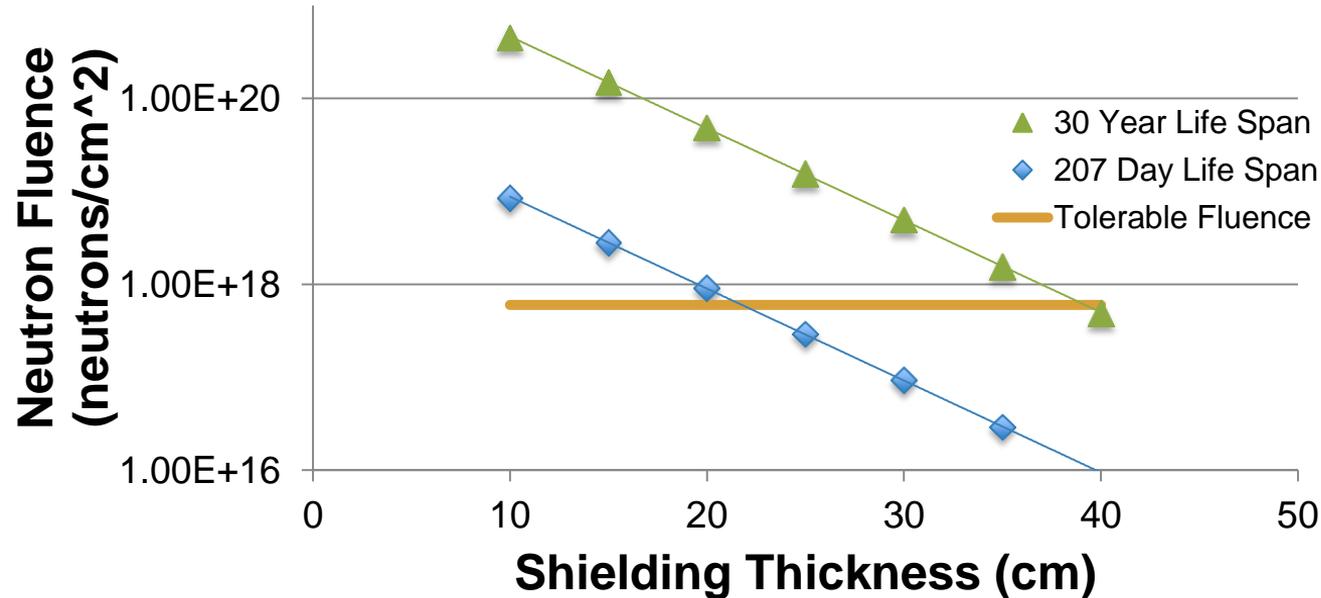


# Neutron Flux

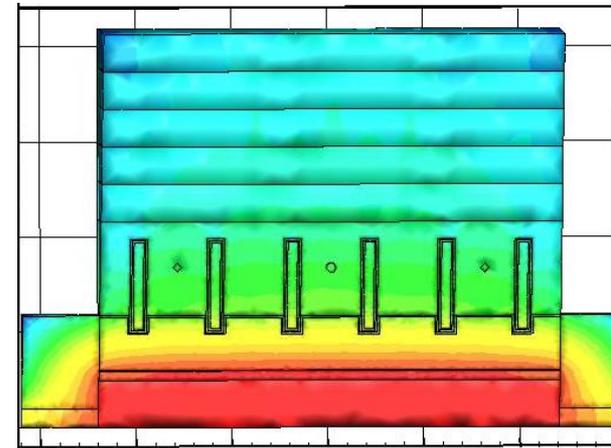


With 39.2cm of enriched shielding, 30-year peak fluence in superconductors  $\sim 6 \times 10^{21} \text{ m}^{-2}$ . A 1- year mission would require 21.8 cm of enriched  $\text{B}_4\text{C}$ , corresponding to  $1.1 \times 10^3$  ???kg/m for  $\rho(\text{B}_4\text{C}) = 2.4 \text{ gm/cc}$ .

## Conductor Fluence



## log(Flux) for 20cm of B<sub>4</sub>C



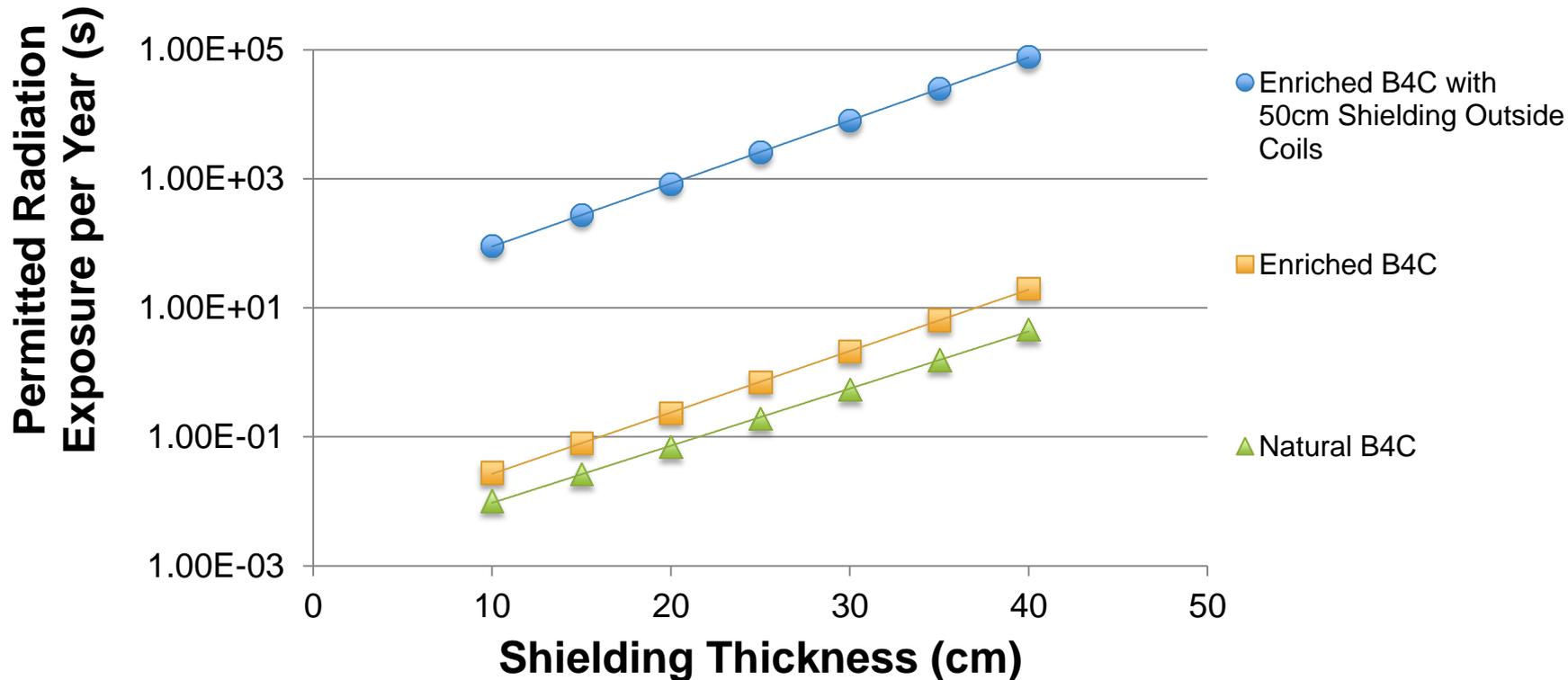


# Human exposure: Neutron Flux Regulations



OSHA Regulations- 2.5 MeV neutrons:  $3.7 \times 10^{13}$  neutrons/m<sup>2</sup> per quarter year

## OSHA Permitted Radiation Exposure at 1.09m



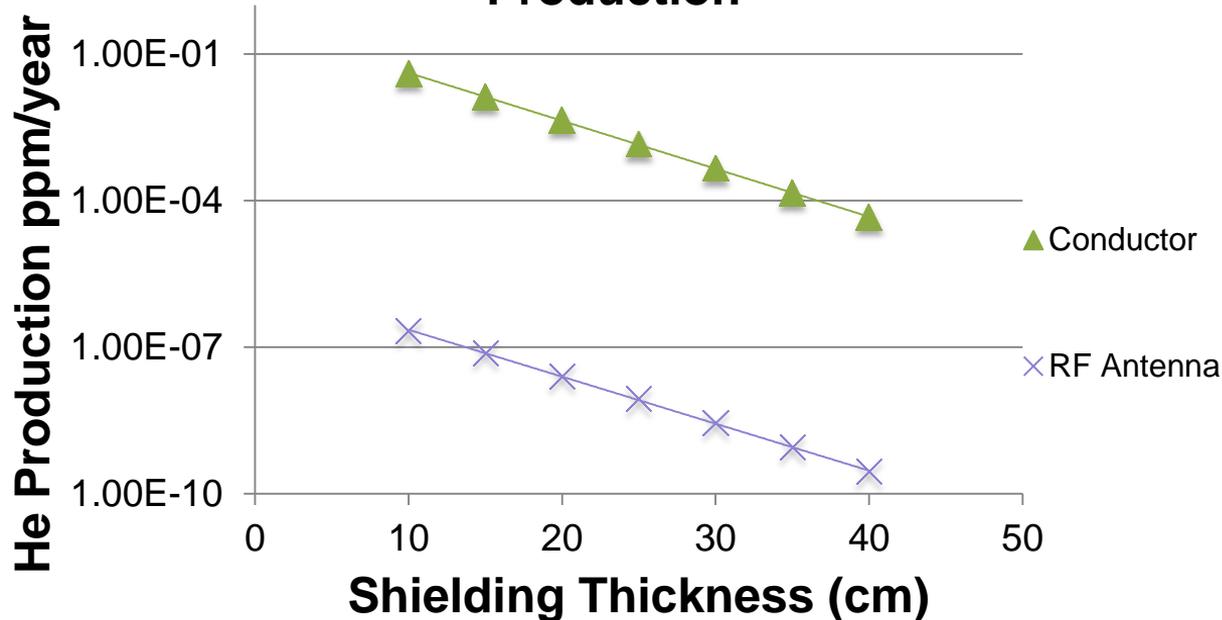


# Helium Production

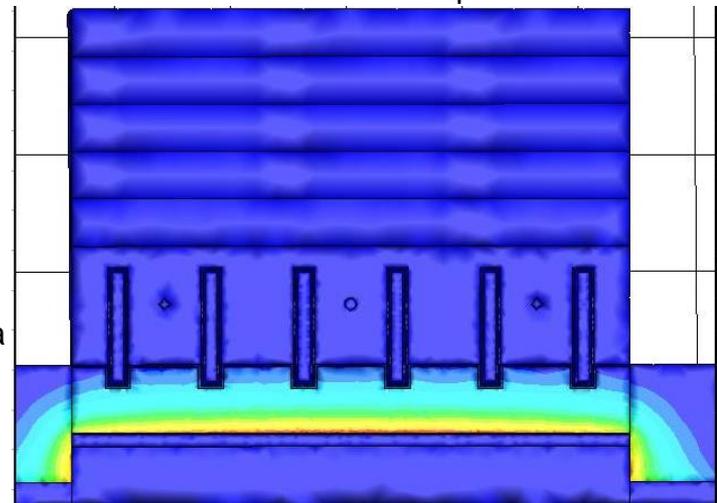


The majority of He production occurs in  $B_4C$ . With proper channeling, this amount could be easily removed from the shielding.

## Conductor and RF Antenna Max Helium Production



## He production for model with 20cm of $B_4C$





# Conclusions

- Neutron flux, nuclear heating, DPA, and helium production are at least 100 times less in the PFRC than in a D-T reactor.
- With modest shielding, materials in the PFRC could withstand 30 years of operation.
- Enriched  $B_4C$  would decrease the amount of shielding needed but is not essential.



# Future Areas of Research

- Examine activation of materials.
- How do results change with addition of 14MeV neutrons from D-T reactions?
- Investigate effects of neutron irradiation on new materials in detail (YBCO, BiSCCO)
- Consider use of low Z moderators.



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